

## Installation Guide

### UPON DELIVERY OF PRODUCT

1. VERIFY the packing slip matches with product and order.
2. INSPECT the delivered product thoroughly. Report any discrepancies in the original order, product defects, etc. No reimbursement/ warranty claim will be given for labor or material installed with visual defects. Any defects – size, colour, or otherwise – must be reported to the place of purchase before installation.
3. STORE products and adhesives in a clean, dry environment with temperatures between 65 and 77 °F (18-25 °C) for a full 24 hours before installation.

**Warning: DO NOT** use recycled rubber products in conjunction with any petroleum or citrus-based products. This includes solvents, adhesives, or sealants. All substrates (especially new concrete) must be fully cured for 45 to 60 days prior to installing rubber products.

**INTRODUCTORY NOTE:** This installation guide is intended to provide the necessary information for the proper installation of **VersaTREAD®** tiles. These instructions are believed to be based on industry standards and are provided for informational use only.

**PLITEQ® FLOORING DOES NOT WARRANTY ANY INSTALLATION PERFORMED PURSUANT TO THESE INSTRUCTIONS OR OTHERWISE AND SPECIFICALLY DISCLAIMS LIABILITY FOR ANY DIRECT OR INDIRECT PERSONAL INJURY, PROPERTY DAMAGE OR OTHER COSTS OR LOSSES RESULTING FROM INSTALLATION.**

Pliteq Flooring rubber products should be installed by qualified and experienced personnel.



## Installation Guide

### INTRODUCTION

**VersaTREAD** tiles must be installed correctly in order to maintain the material warranty. Failure to install the **VersaTREAD** tiles in accordance with this installation guide will void the material warranty. A puzzle tile installation can be with and without glue. However, glue down installation is recommended.

### MATERIALS

- **VersaTREAD** Tiles
- **Pliteq FAS1**

### RECOMMENDED TOOLS

- Utility knife (with extra blades)
- 1/16" x 1/16" x 1/16" (2 mm x 2 mm x 2 mm) trowel
- 50 lb (20 kg) roller
- 4' (1.2 m) straight edge
- Chalk line

### FLOOR PREPARATION

Make sure floor is scraped and swept. The smoothness of the floor is important as any imperfection in the floor will telegraph through to the surface. The floor flatness specification is 3/16" (5 mm) over 10' (3 m).

### ACCLIMATION

All product must acclimatize for at least 24 hours prior to installation at the same ambient conditions as the finished conditioned space.



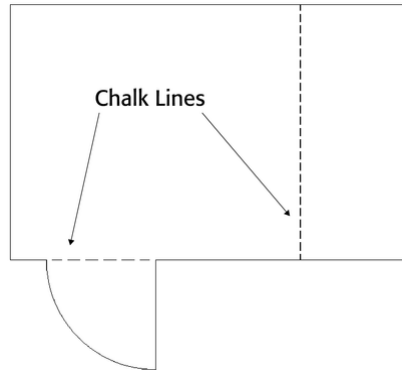
## Installation Guide

### INSTALLATION

#### FOR GLUELESS INSTALLATION

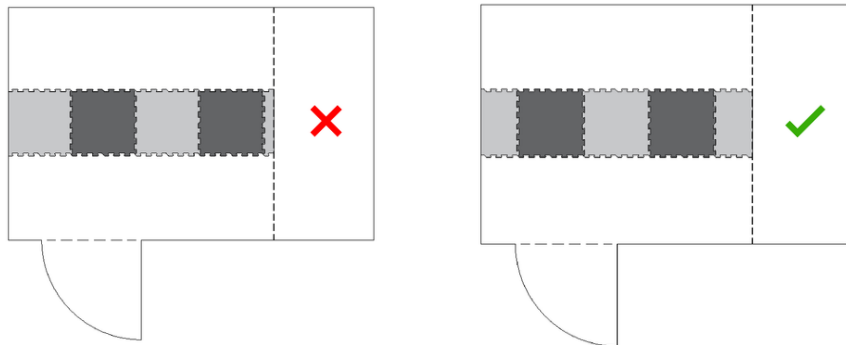
##### Step 1

Chalk out any perimeter points on the floor.



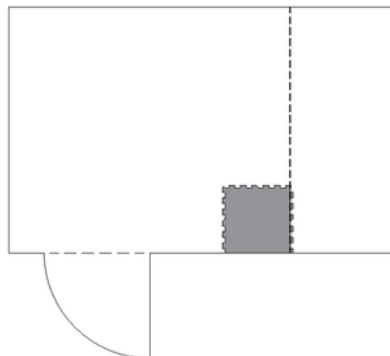
##### Step 2

Try to avoid pieces less than 3" (75 mm) where possible. If overall room dimensions create one side that is less than 3" (75 mm), then shift the puzzle tile layout.



##### Step 3

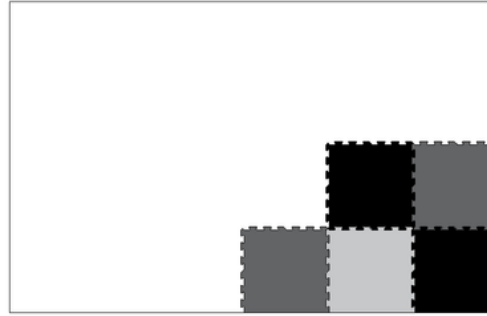
Ensure the puzzle tile layout allows for the interlocking teeth to be completely removed with the perimeter cuts.



## Installation Guide

### Step 4

Begin work at one corner of the room and install puzzle tiles towards the opposite corner. Manually work the seams so that they are perfectly flat and tight.



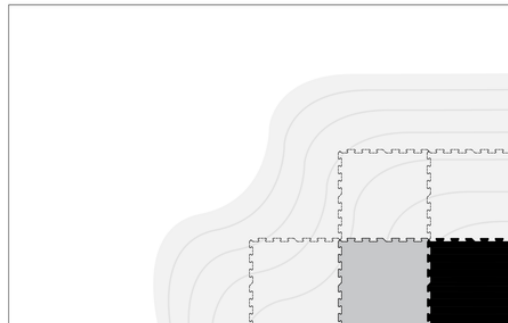
#### Note:

The puzzle tiles are palletized in the orientation that they should be installed. There is a grain direction and in order to keep the finish consistent, place the puzzle tiles just as they were on the pallet. Do not turn them when you take them off the pallet.

### FOR GLUE DOWN INSTALLATION

### Step 5

Trowel out adhesive no more than a puzzle tile size from the uninstalled area so that new puzzle tiles can be laid without disturbing the adhesive. The adhesive is a wet set. Do not let adhesive flash. Open time is maximum 30 minutes. Manually work the seams so that they are perfectly flat and tight. Use masking/painters/stucco tape to help close any small gaps in the seams and to keep material in place while adhesive sets.



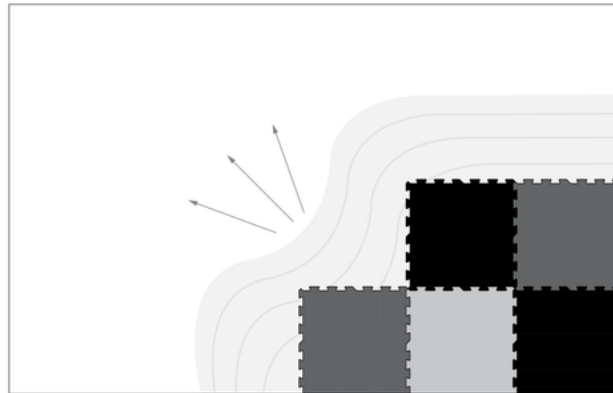
## Installation Guide

### Step 6

Roll the **VersaTREAD** tiles using the 50 lb (20 kg) roller. If necessary, apply bricks over any stubborn seams or areas that need assistance to remain flat into the adhesive while it cures. Keep weights on a minimum of 24 hours.

### Step 7

Repeat Step 5, continuing to work from one corner of the room and installing puzzle tiles towards the opposite corner.



**Note:** Please ensure correct installation orientation is followed.



*\*Product colors may vary. Customers are advised to watch for differences in colour tones between tile to tile and roll to roll. Recycled raw material can vary in appearance. Pliteq Flooring cannot guarantee that actual product will exactly match sample colors or colors as seen on website and collateral. Colour variation can be minimized by placing tiles and rolls in less visible areas.*

